



- NOTES:**
1. CENTER LINE OF TANK AND CENTER LINE OF SIPHON GUIDE TO BE PARALLEL.
 2. SIPHON PIPE AND GUIDE TO BE INSTALLED IN SUCH A MANNER TO PREVENT BINDING.
 3. WELD FULL LENGTH PORTION OF CHAIN LINK.
 4. VALVE HANDLES ARE SHOWN IN THE CLOSED POSITIONED.
 5. CENTER SYM.#10 ON FLANGE, MAKE SURE "U" SHAPE ON COVER ASS'Y, IS POSITIONED 12 3/8 IN. FROM C OF FLANGE AS SHOWN IN TOP VIEW. MAKE A 1/4 IN. AND A 3/8 IN. FILLET WELD, WASHER TO "U" SHAPE.
 6. APPLY 3 OZ. OF A 50-50 MIXTURE OF SYM.#25 AND WATER IN GAUGE TUBE WHEN GAUGE ROD IS IN PLACE.

PROCOR LIMITED

PROCOR

FITTINGS ASSEMBLY
DOT-11A100W6

REV. DATE BY DESCRIPTION CHK

A 07.12.95 PC

SYM.#12 PART NO. WAS 103187-21, SYM.#14 PART NO. WAS 103187-19, SYM.#18 QTY. REQ. WAS 8, SYM.#25 ADDED, SYM.#2 PICTORIAL REVISED, ADDED SYM.#25, ADDED NOTE #6

DRN BY: F.C. GOSWAMY DATE: 25.7.95
CHK BY: M. SATHIYAMOORTHY DATE: 25.7.95
APPR BY: C. S. SATHIYAMOORTHY DATE: 25.7.95

SCALE: 1:1

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FIRST USED WITH - 97593

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