

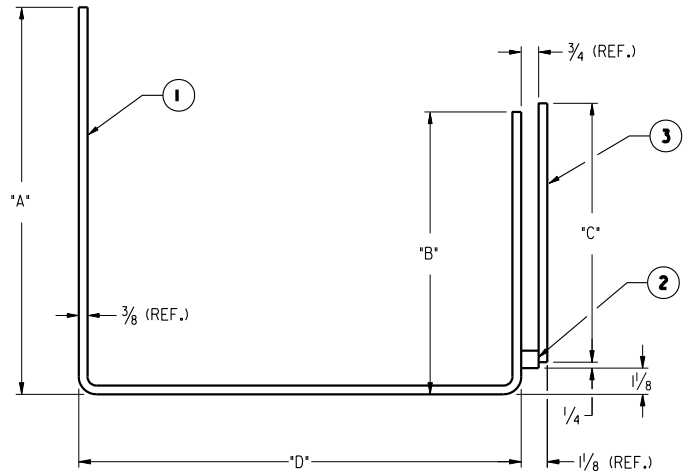
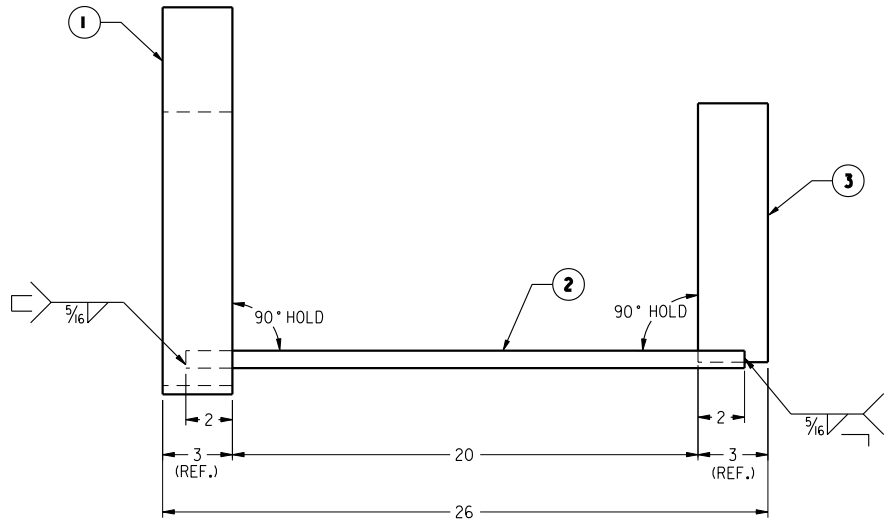
LINE	SYM.#1 PART NO.	SYM.#3 PART NO.	*A*	*B*	*C*	REMARKS	WT. (LBS.)	*D*
01	1Q0716-06	26757-41	20	15 ³ / ₁₆	13 ¹¹ / ₁₆	NON-JACKETED CAR 114" O.D., 1/8" F.F.	23.85	19
02	1Q0716-07	26757-44	17 ³ / ₄	13	11 ³ / ₁₆	JACKETED (4") 102.308" O.D. S.S.	23.24	19
03	1Q3668-20	1Q4857-22	19 ¹ / ₈	14 ⁵ / ₈	13 ¹ / ₈	JACKETED (4") 106" O.D. S.S.	24.3	19
04	1Q0716-15	26757-57	20 ¹ / ₄	14 ¹ / ₁₆	13 ⁷ / ₁₆	NON-JACKETED CAR 102 ⁷ / ₈ " O.D. 1" IN 120" F.F.	25.03	19
05	1Q0716-17	26757-59	14 ³ / ₄	10 ³ / ₈	9 ¹ / ₁₆	JACKETED (4") 111 ¹ / ₈ " O.D. 1/4" F.F.	20.43	19
06	1Q0716-18	26757-60	12 ³ / ₁₆	8 ³ / ₈	7 ¹ / ₂	JACKETED (6") 111 ¹ / ₈ " O.D. 1/4" F.F.	18.5	19
07	1Q0716-22	26757-41	20	15 ³ / ₁₆	13 ¹¹ / ₁₆	NON-JACKETED CAR 114" O.D. 1/8" F.F.	24.1	20 ¹ / ₂
08	1Q0716-25	26757-64	23 ¹ / ₄	18	16 ¹ / ₂	NON-JACKETED 106" O.D. S.S.	27.85	19
09	1Q0716-26	26757-65	20 ¹ / ₈	16 ³ / ₈	15	NON-JACKETED CAR 114" O.D. 1" F.F.	26.06	19
10	1Q0716-27	26757-57	19 ¹ / ₄	14 ⁵ / ₁₆	13 ⁵ / ₁₆	NON-JACKETED 118 ¹ / ₈ " O.D. 1/4" F.F.	24.4	19
11	1Q0716-35	26757-73	16 ⁵ / ₈	11 ¹ / ₁₆	10 ¹ / ₈	JACKETED CAR (6") 90 ¹ / ₄ " O.D. 1/16" F.F.	21.56	19
12	1Q3668-02	26757-59	14 ¹ / ₂	10 ¹ / ₈	9 ³ / ₁₆	JACKETED CAR (4") 111 ¹ / ₈ " O.D. 1/4" F.F. 102" CYL.	16.43	19
13	1Q3668-04	26757-74	19 ³ / ₈	14	12 ¹ / ₂	JACKETED CAR (4") 90.558" O.D. S.S.	24.04	19
14	1Q3668-13	1Q4857-15	15 ⁵ / ₁₆	11	9 ⁵ / ₈	JACKETED CAR, 109 ⁵ / ₈ " O.D., 1/4" F.F.	21.19	19
15	1Q3668-14	1Q4857-17	17 ⁵ / ₁₆	13 ⁵ / ₁₆	12 ³ / ₈	NON-JACKETED CAR, 118 ³ / ₄ " O.D., 1/4" F.F., 149" FROM BOLSTER	19.34	19
16	1Q3668-16	1Q4857-19	22 ³ / ₈	18 ¹ / ₈	16 ⁵ / ₈	JACKETED CAR, 120 ³ / ₈ " O.D., S.S., 149" FROM BOLSTER	27.63	19
17	1Q3668-18	1Q4857-21	15	10 ¹ / ₄	8 ⁷ / ₈	JACKETED CAR, 101 ¹ / ₄ " O.D., 1/4" F.F., 149" FROM BOLSTER	20.2	19
18	1Q3668-21	1Q4857-27	22 ¹ / ₄	18 ¹ / ₂	17	SANDWICH CAR, 120" O.D., S.S.	27.1	17
19	1Q3668-23	1Q4857-29	13 ⁵ / ₈	8 ⁵ / ₁₆	7 ¹ / ₁₆	JACKETED CAR, 103 ⁵ / ₈ " O.D., 1/4" F.F., 149" FROM BOLSTER	19.0	19

SYM.	PART NO.	REQ.	DESCRIPTION	MATERIAL	WT.#
1	TABLED	1	CHANNEL SHAPE	G40.21-44W	~
2	25809-28	1	RECTANGULAR SHAPE	G40.21-44W	3.83
3	TABLED	1	RECTANGULAR SHAPE	G40.21-44W	~

NOTES:

- ALL WELDING SHOULD BE IN ACCORDANCE WITH WITH PROCOR STANDARD WELDING PROCEDURE UNLESS OTHERWISE NOTED.
- THIS DWG. IS NOW TO BE 1" GREATER FOR A, B & C DIM'S THAN ACTUAL FOR SHOP TO TRIM @ ASSY.
- LINES MARKED WITH * INDICATE THAT A, B & C DIM'S ARE ACTUAL SIZE WITH NO ALLOWANCES FOR TRIMMING.

* VERIFIED



G	06.21.00	K.LIU	LINE 03 REDESIGNED.	PY
F	03.18.99	T.C.	NOTE #3 ADDED.	R.M.
E	10.05.98	K.LIU	REDRAWN ON CAD	R.M.
D	03.06.92	KWL	*D* DIM. ADDED TO TABLE	KWL
C	01.08.91	B.McG	LINE 01 & 02 REDESIGNED.	B.McG
B	01.03.91	B.McG	LINE 02, DIM. "A" WAS 18 ³ / ₁₆ ", DIM. "B" WAS 13", DIM. "C" WAS 11 ⁵ / ₈ "	B.McG
A	12.03.90	B.McG	SYM. #1 WAS PART #100706-06 (LINE 01 ONLY.)	B.McG
REV	DATE	BY	DESCRIPTION	CHK'D

PROCOR
PROCOR LIMITED
 RAIL CAR DIVISION
 200 SPEERS RD.
 DAYVILLE, ONTARIO
 L6A 5E1

**SUPPORT S/A
 BRAKE ROD LEVER**

DRAWN BY: D.P. DATE: 11/21/90
 CHECKED BY: B.McG DATE: 09/16/98
 APPROVED BY: DATE:

SCALE: N.T.S. DRAWING NO. **93498** REVISION **G**

WEIGHT: TABLED

DRAWING TOLERANCES	
FRACTION DIMENSIONS:	± 1/16
ANGULAR DIMENSIONS:	± 1°
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	

ORIGINAL WHEN STAMP IS RED

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