



DEVELOPMENT

LINE	*A*	*B*	*C*	*D*	*L*	WEIGHT
01	19 3/16	11 9/16	1/16	7 5/8	23 3/4	18.9
02	21 1/4	13 5/8	---	7 5/8	26 11/16	21.2
03	19 5/8	12 5/16	1/16	7 5/8	24 9/32	19.4
04	17 13/16	10 3/16	1/8	7 5/8	21 3/4	17.4
05	17 3/8	9 3/4	1/8	7 5/8	21 1/8	16.83
06	20 1/16	12 7/16	---	7 5/8	24 5/16	19.87
07	20 1/4	12 5/8	---	7 5/8	25 3/16	20.1
08	20 15/16	13 5/16	---	7 5/8	26 3/16	20.7
09	17 5/8	9 15/16	1/8	7 5/8	21 1/16	17.6
10	20 1/16	9 15/16	1/8	10 1/8	23 7/8	18.98
11	16 3/16	13 5/8	---	7 5/8	23 3/8	18.62
12	19 5/8	12 1/16	1/16	7 5/8	24 1/4	19.3
13	16 1/16	13 1/2	---	7 5/8	23 3/16	18.6
14	16 7/8	9 5/8	1/16	7 5/8	20 3/4	16.52
15	17 7/8	10 1/4	1/8	7 5/8	21 7/8	17.4
16	17 5/8	10 1/16	1/8	7 5/8	21 5/8	17.3
17	21 3/16	13 5/8	---	7 5/8	26 5/8	21.2

MATERIAL: 1/2 x 6 x *L* LG.
STEEL ASTM A-36

PROCOR

PROCOR LIMITED
RAIL CAR DIVISION
2001 SPEERS RD.
OAKVILLE, ONTARIO
L6J 5E1

SUPPORT BRAKE ROD LEVER

REV	DATE	BY	DESCRIPTION	CHK'D
E	01.03.00	TC	LINE 02 - DIM.'S *A*, *B* & *L* REVISED.	RM
D	04/26/99	T.C.	*A*, *L* DIM.'S. & WGT. ON LINE *04 WERE 17 5/8" & 17.4" RESPECTIVELY.	R.M.
C	08/11/95	RD	REDRAWN ON CAD.	MG
B	03/23/95	RD	LINE 10 *B* WAS 13 5/8" & *C* WAS 26 3/4".	MG
A	04/13/92	KWL	ADDED *OR A36* TO MAT'L SPEC.	MG

DRAWN BY: D.P. DATE: 11/15/90
CHECKED BY: M.GATTO DATE: 11/15/90

DEFAULT TOLERANCES ~~~ *DETAIL DRAWING*

FRACTION DIMENSIONS: ± 1/16

ANGULAR DIMENSIONS: ± 1°

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

ORIGINAL WHEN STAMP IS RED

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SCALE: 3"=1'-0" DRAWING NO. 101843 REVISION E
WEIGHT: TABLED

FIRST USED WITH - NONE REPRO. OF - NONE SEQUENCE NO. - 5540