



LINE	"A"	"B"	"C"	"D"	"L"	WEIGHT	REMARKS
01	17 ³ / ₈	~~~	4 ³ / ₄	4 ¹ / ₄	21 ¹ / ₈	17.94	
02	19 ¹³ / ₁₆	~~~	4 ³ / ₄	4 ¹ / ₄	23 ¹ / ₂	20	STR. SHELL (NON-JACKETED) 106" O.D.
03	18 ¹ / ₄	1 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	22	18.63	
04	16 ¹ / ₁₆	3 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	19 ³ / ₄	16.8	
05	15 ¹ / ₁₆	3 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	19 ³ / ₈	16.45	
06	18 ³ / ₄	~~~	4 ³ / ₄	4 ¹ / ₄	22 ⁷ / ₁₆	19.1	
07	19 ⁹ / ₁₆	~~~	4 ³ / ₄	4 ¹ / ₄	23 ⁵ / ₁₆	19.8	
08	20 ¹ / ₄	~~~	4 ³ / ₄	4 ¹ / ₄	23 ¹⁵ / ₁₆	20.3	
09	15 ¹⁵ / ₁₆	3 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	19 ⁷ / ₁₆	16.52	
10	16 ⁵ / ₁₆	3 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	19 ⁵ / ₁₆	16.93	
11	17 ¹ / ₁₆	3 ¹ / ₁₆	7 ³ / ₁₆	6 ³ / ₄	23 ⁵ / ₁₆	19.8	
12	19 ¹⁵ / ₁₆	~~~	4 ³ / ₄	4 ¹ / ₄	23 ⁷ / ₈	20.27	
13	17 ⁷ / ₈	1 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	21 ¹ / ₂	18.27	
14	15 ³ / ₈	1 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	19 ¹ / ₁₆	16.18	
15	15 ¹³ / ₁₆	3 ¹ / ₁₆	4 ³ / ₄	4 ¹ / ₄	19 ¹ / ₂	16.56	
16	19 ⁵ / ₁₆	~~~	4 ³ / ₄	4 ¹ / ₄	23	19.6	STR. SHELL 120" O.D.

MATERIAL: 1/2 x 8 x "L" LG.
STEEL, ASTM A36.

DEVELOPMENT

G	01/14/00	K.LIU	DIM.'S "A" & "L" ON LINE #02 WERE 19 ⁵ / ₁₆ & 23.	PY
F	01/03/00	T.C.	DIM.'S "A" & "L" ON LINE #02 WERE REVISED.	R.M.
E	04/26/99	T.C.	"A", "L" DIM.'S. & WGT. ON LINE #04 WERE 16 ³ / ₁₆ ", 19 ¹³ / ₁₆ " & 11.1" RESPECTIVELY.	R.M.
D	08/14/95	RD	REDRAWN ON CAD.	MG
C	05/17/91	RD	LINE 11 "A" WAS 20 ³ / ₄ & "L" WAS 26 ⁷ / ₈ .	MG
B	4/13/92	KWL	"OR A36" ADDED TO MATERIAL SPEC.	MG
A	05/17/91	PST	ADDED DIM. "B".	MG
REV	DATE	BY	DESCRIPTION	CHK'D

PROCOR
PROCOR LIMITED
RAIL CAR DIVISION
2001 SPEERS RD.
OAKVILLE, ONTARIO
L6J 5E1

SUPPORT BRAKE ROD LEVER

DRAWN BY: D.P. DATE: 11/15/90
CHECKED BY: M.GATTO DATE: 11/15/90

SCALE: 3"=1'-0" DRAWING NO. 101842 REVISION G
WEIGHT: TABBED

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DEFAULT TOLERANCES ~~~ "DETAIL DRAWING"

FRACTION DIMENSIONS: ±1/16

ANGULAR DIMENSIONS: ±1°

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED

ORIGINAL WHEN STAMP IS RED