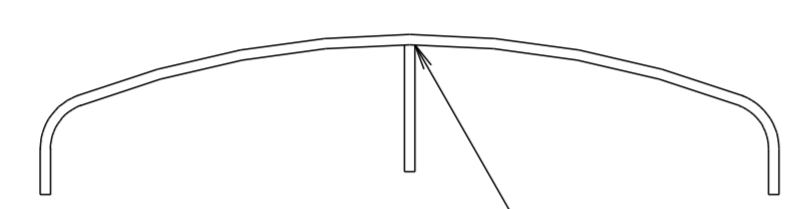


SECTION E-E

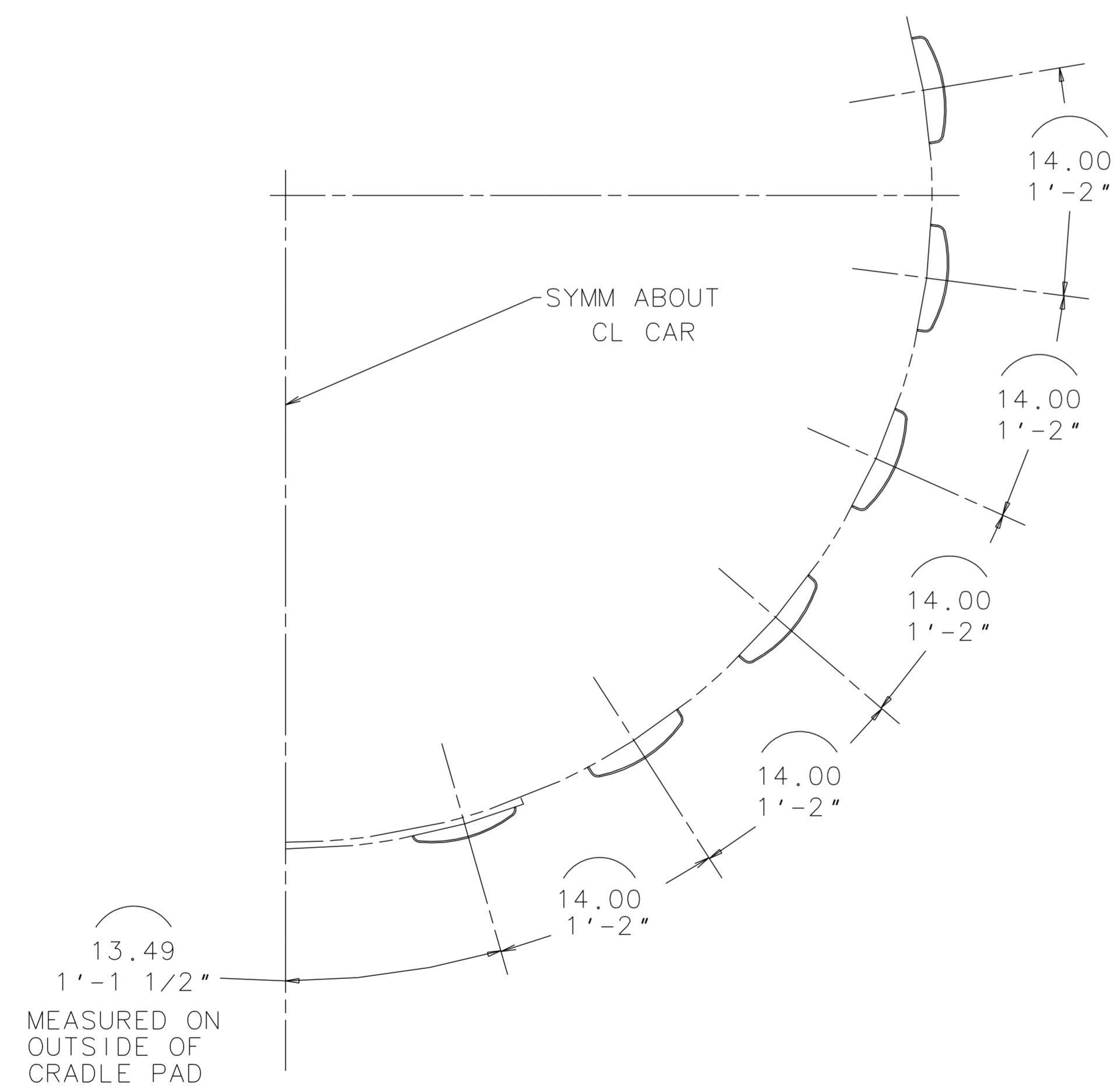
SCALE: 1/4  
COPE FOR  
90° BEND  
2 PL



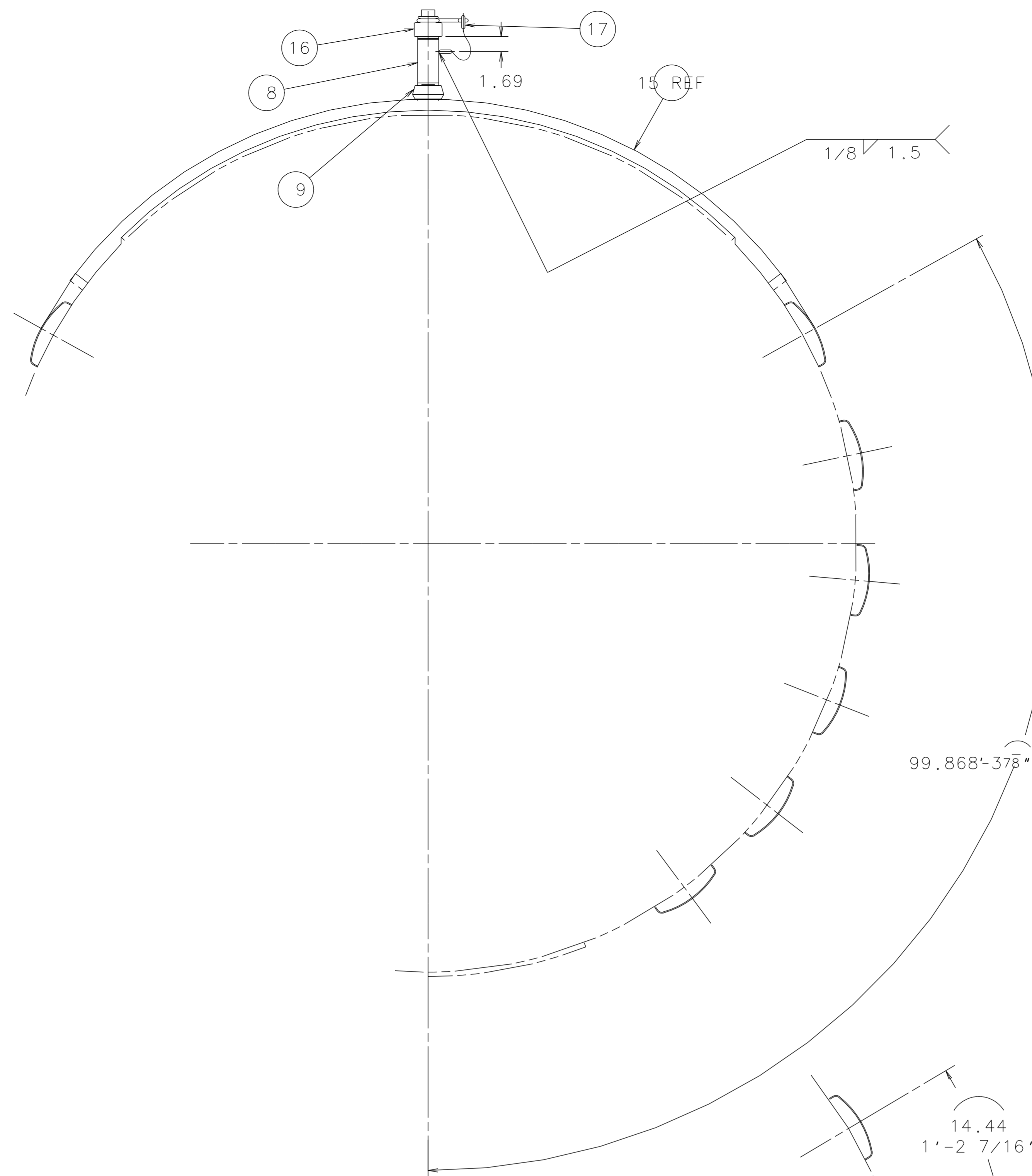
SECTION D-D

SCALE: 1/2

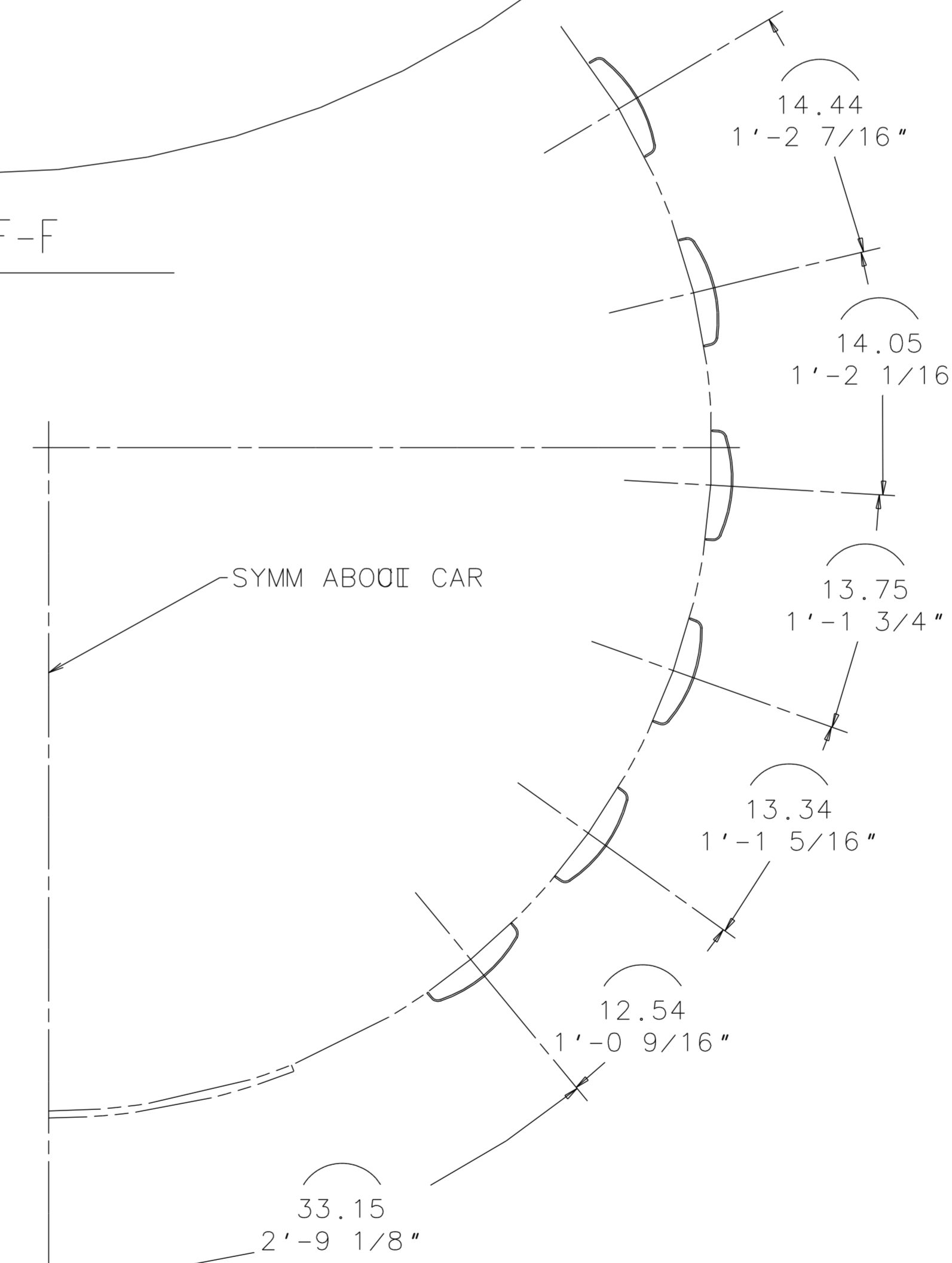
1/8 1.5 - 5.6 SWP 6325  
1/8 1.5 - 5.6



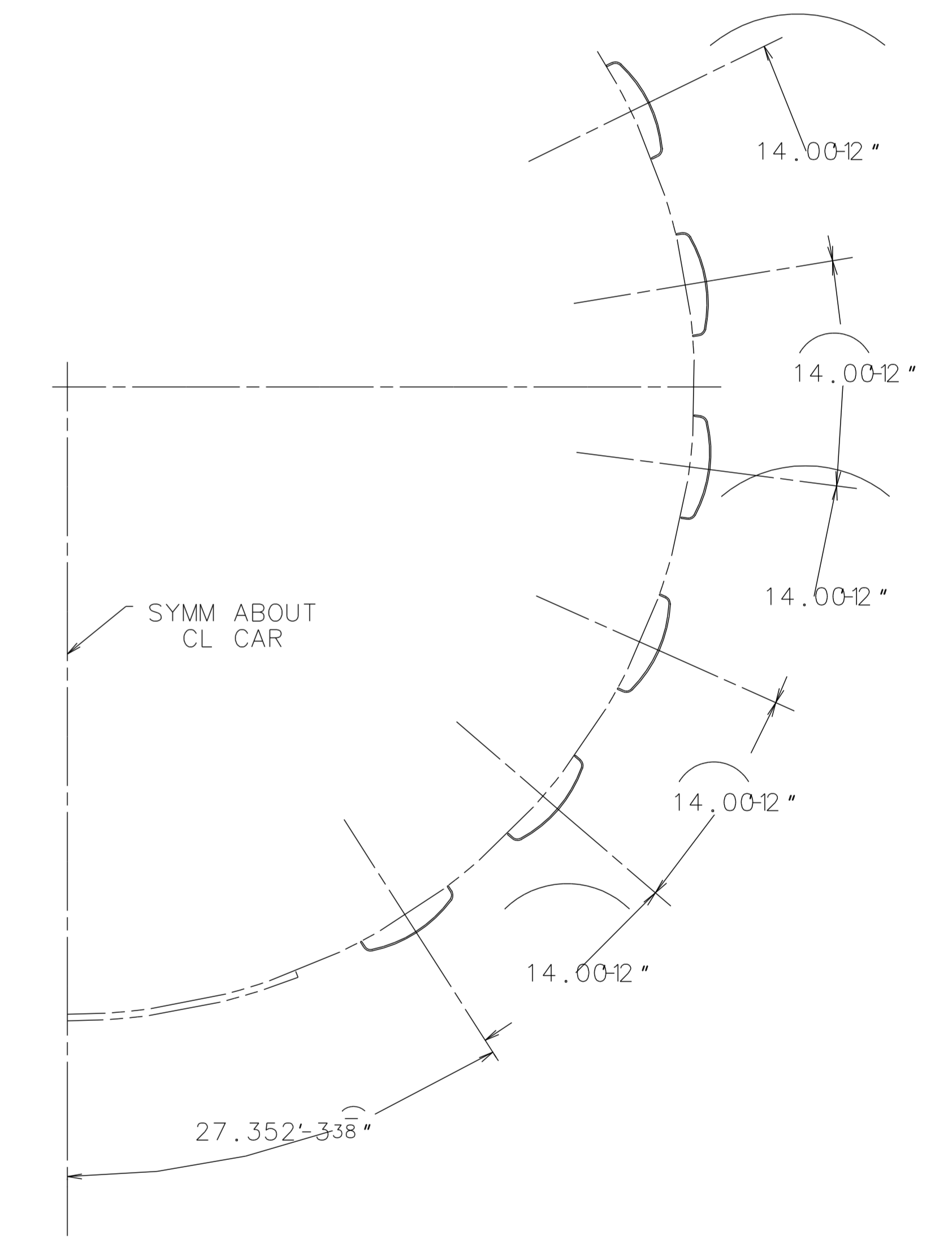
SECTION A-A



SECTION F-F



SECTION B-B



SECTION C-C

22	2K357700	2-K-3577-00	STIFFENER-COIL	1
4	3U148380	3-U-1483-80	COIL-STRAIGHT RUN	2
2	3K361366	3-K-3613-66	COIL-STRAIGHT RUN	3
1	3K374111	3-K-3741-11	COIL-CROSSOVER	4
2	2K374431	2-K-3744-31	COIL-STRAIGHT RUN, TAPERED	5
1	2U037200	2-U-0372-00	FLASHING-JKT AT HEATER PIPES	6
7	4U376300	4-U-3763-00	RETURN-8 IN. HEATER COIL	7
2	2U106000	2-U-1060-00	NIPPLE- 2 INCH SCH 80	8
2	90037048		THREDOLET® - 36-20 X 2 INCH 3000 LB ASTM A105 (BONNEY FORGE)	9
4	3K361368	3-K-3613-68	COIL-STRAIGHT RUN	10
4	3K361372	3-K-3613-72	COIL-STRAIGHT RUN	11
4	3U148374	3-U-1483-74	COIL-STRAIGHT RUN	12
4	3U148376	3-U-1483-76	COIL-STRAIGHT RUN	13
2	3K360488	3-K-3604-88	COIL-STRAIGHT RUN	14
1	3U773300	3-U-7733-00	COIL-CROSSOVER	15
1	1A206800	1-A-2068-00	CAP- 2 INCH STEAM PIPE	16
1	1B092300	1-B-0923-00	CHAIN ASSEMBLY	17

NOTES:

1. PRELIMINARY TEST HEATER SYSTEM AT SHOP AIR (90 PSI) TO CHECK FOR LEAKS. REPAIR ALL LEAKS PRIOR TO HYDROSTATIC TEST.
2. ALL DIMENSIONS, EXCEPT AS NOTED, TO BE MEASURED ON OUTSIDE OF TANK.
3. SLIGHTLY CONVEX WELD PREFERRED AND THROAT MUST BE FULL SIZE FULL LENGTH.
4. PLACE ITEM 6 ON ITEM 8 PRIOR TO APPLICATION OF JACKET, TO MAINTAIN INSULATION POCKET.
5. HEATER COILS TO BE HYDROSTATICALLY TESTED TO 200 PSI WHEN INSTALLED.
6. CUT RETURNS, ITEM 7, AS REQUIRED AT ASSEMBLY.

PART NO.: 5U768000

AAR APPLICATION NO. 951007

.06

JCC 03-23-95  
GMC 04-11-95  
SAC 04-25-95  
PJD 04-24-95  
TBB 04-25-95

COIL ARRGT-  
12 LINES  
EXTERIOR

5-U-7680

1/16

08

18-12404

